



CHUCK & TAP SIZE CHART

ISO STANDARD TAPS				
CHUCK SIZE	TAP SIZE		SHANK Ø	SQUARE A/F
0	M1-M2	10, 9 BA	2.50	2.00
	M2.2-M2.5	8, 7, 6 BA	2.80	2.24
	M3	4-5 UNC/UNF 5 BA	3.15	2.50
	M3.5	6 UNC/UNF 4 BA	3.55	2.80
	M4		4.00	3.15
	M4.5	8 UNC/UNF 3 BA	4.50	3.55
	M5	10 UNC/UNF 2 BA	5.00	4.00
		12 UNC/UNF 1 BA	5.60	4.50
	M6	1/4 UNC/UNF 0 BA	6.30	5.00
1	M7		7.10	5.60
	M8	5/16 UNC/UNF	8.00	6.30
	M4		4.00	3.15
	M4.5	8 UNC/UNF 3 BA	4.50	3.55
	M5	10 UNC/UNF 2 BA	5.00	4.00
		12 UNC/UNF 1 BA	5.60	4.50
	M6	1/4 UNC/UNF 0 BA	6.30	5.00
	M7		7.10	5.60
	M8	5/16 UNC/UNF	8.00	6.30
	M11	7/16 UNC/UNF	8.00	6.30
2	M12	1/2 UNC/UNF	9.00	7.10
	M9		9.00	7.10
	M10	3/8 UNC/UNF	10.00	8.00
	M14	9/16 UNC/UNF	11.20	9.00
	M7		7.10	5.60
	M8	5/16 UNC/UNF	8.00	6.30
	M11	7/16 UNC/UNF	8.00	6.30
	M12	1/2 UNC/UNF	9.00	7.10
	M9		9.00	7.10
	M10	3/8 UNC/UNF	10.00	8.00
	M14	9/16 UNC/UNF	11.20	9.00
	M16	5/8 UNC/UNF	12.50	10.00
	M18	3/4 UNC/UNF	14.00	11.20
	M20	3/4 UNC/UNF	14.00	11.20
	M22	7/8 UNC/UNF	16.00	12.50
	M24	1" UNC/UNF	18.00	14.00

DIN STANDARD TAPS			
CHUCK SIZE	TAP SIZE	SHANK Ø	SQUARE A/F
0	M1-M1.8	2.50	2.10
	M3	2.50	2.10
	M3.5	2.50	2.10
	M2	2.80	2.10
	M2.6	2.80	2.10
	M4	2.80	2.10
	M3	3.50	2.70
	M5	3.50	2.70
	M3.5	4.00	3.00
	M4	4.50	3.40
1	M6	4.50	3.40
	M7	5.50	4.30
	M5	6.00	4.90
	M6	6.00	4.90
	M8	6.00	4.90
	M10	7.00	5.50
	M3	3.50	2.70
	M5	3.50	2.70
	M3.5	4.00	3.00
	M4	4.50	3.40
2	M6	4.50	3.40
	M7	5.50	4.30
	M5	6.00	4.90
	M6	6.00	4.90
	M8	6.00	4.90
	M10	7.00	5.50
	M8	8.00	6.20
	M12	9.00	7.00
	M10	10.00	8.00
	M14	11.00	9.00
	M10	7.00	5.50
	M8	8.00	6.20
	M12	9.00	7.00
	M10	10.00	8.00
	M14	11.00	9.00
	M16	12.0	9.0
	M18	14.0	11.0
	M20	16.0	12.0
M24	18.0	14.5	